



Clamping Force $F_A$	SHI 101 Fc	SHI 102 Fc	SHI 103 Fc	SHI 104 Fc	SHI 105 Fc	SHI 106 Fc	SHI 107 Fc
$F_A$ at C = 0,5 mm	29,0 kN	45,1 kN	55,4 kN	74,1 kN	83,2 kN	110,0 kN	140,0 kN
$F_A$ at C = 1,0 mm	28,0 kN	43,7 kN	52,2 kN	68,7 kN	77,0 kN	98,0 kN	115,0 kN
$F_A$ at C = 1,5 mm	27,0 kN	41,3 kN	48,8 kN	62,7 kN	74,4 kN	88,0 kN	94,0 kN
$F_A$ at C = 2,0 mm	26,0 kN	40,3 kN	44,8 kN	58,7 kN	69,3 kN	73,0 kN	67,0 kN

type	requested mounting bolts strength and torque
SHI 101Fc - 103Fc	3xM30, 8.8, 1450 Nm, $\mu=0,14$
SHI 104Fc - 105Fc	3xM30, 12.9, 2400 Nm, $\mu=0,14$
SHI 106Fc - 107Fc	3xM30, 12.9, 2400 Nm, $\mu=0,14$ 2 x dowel pin $\phi 30 \times 100$ DIN 1481 heavy style

<p><b>Torque calculation</b> SHI 101Fc - SHI 107 Fc <math>M_{Br \max} = 2 \times F_A \times 0.4 \times (d/2 - 60)</math></p>
<p><b>Sample calculation</b> SHI 102 disc-<math>\phi = 1500</math> mm C=1mm <math>M_{Br \max} = 2 \times 43,7 \times 0.4 \times (750 - 60) = 24122</math> Nm</p>
<p>b = brake disc width, min.: 20 mm</p>
<p>d = brake disc diameter in mm</p>
<p>d1 = hub or drum diam., max.: d - 280mm</p>
<p>c = clearance adjustable from 0,5 - 2 mm</p>
<p>x = position of disc = 60 - b/2</p>
<p>y = mounting space = 465 + b</p>
<p>sinter lining lining surface : 285 cm<sup>2</sup> ab <math>\phi</math> 560 mm</p>

**When ordering please advise:**  
right hand version, as shown  
left hand version, mirror inverted